



REPORT

3933 US ROUTE 11 CORTLAND, NEW YORK 13045

Order No. G100766457

Date: September 27, 2012

REPORT NO. 100766457CRT-009

TEST OF SAFETY GLASSES MODELS

PERSONA CLEAR	PERSONA GREY
PERSONA AMBER	PERSONA IN/OUT

RENDERED TO

VICSA SAFETY SA
PINTOR CICARELLI 683
8950002 SAN JOAQUIN, CHILE

DATA REQUESTED

The client requested optical testing to Section 5 of ANSI Z87.1.

AUTHORIZATION

This test service was authorized by signed quote number 500380131.

REFERENCE DOCUMENTS:

The following Test Standards were used in part or in total to test each sample:

ANSI Z87.1 2010

American National Standard for Occupational and Educational Personal Eye and Face Protection Devices

ASTM D1003 2007

Standard Test Method for Haze and Luminous Transmittance of Transparent Plastics

DEVICES SUBMITTED

The samples were received by Intertek in undamaged condition, and were tested as received. The sample designations were 250592-20 through 250592-23.

DATES OF TESTS

September 13 through September 26, 2012



EQUIPMENT LIST

Equipment Used	Model Number	Control Number	Calibration Date	Calibration Due Date
Optronics Spectroradiometer	OL750D	E288	09/13/12	09/14/12
Gardner Hazemeter	XL211	N328	09/26/12	11/26/12
Extech Hygrothermometer	445703	T1366	10/19/11	10/19/12
Extech Hygrothermometer	445703	T1355	10/29/11	10/29/12
Intertek 100ft Goniometer	NA	N060	08/14/12	08/14/13

TESTS

Section 5.1.1 Optical Quality:

Lenses shall be free of striae, bubbles, waves and other visible defects which would impair their optical quality.

Section 5.1.2 Luminous Transmission:

Clear lenses shall have a luminous transmission of not less than 85%. Clear and Filter lenses shall be labeled in accordance with Table 4a of ANSI Z87.1. Plano and prescription lenses shall comply with Tables 6 – 10 of ANSI Z87.1 where applicable.

Section 5.1.3 Haze:

Clear and plano lenses shall not exhibit more than 3% haze.

Section 5.1.4 Refractive Power, Astigmatism, Resolving Power, Prism and Prism Imbalance:

Lenses shall meet the tolerances for Refractive Power, Astigmatism and Resolving power as specified in Table 1 of ANSI Z87.1. Lenses shall meet the tolerances for Prism and Prism Imbalance as specified in Table 2 of ANSI Z87.1.

Table 1: Tolerance on Refractive Power, Astigmatism and Resolving Power			
Protector	Refractive Power	Astigmatism	Resolving Power
Spectacle	± 0.06 D	≤ 0.06 D	Pattern 20
Goggle	± 0.06 D	≤ 0.06 D	Pattern 20
Faceshield Windows	No Requirement	No Requirement	Pattern 20
Welding Helmet Lenses	± 0.06 D	≤ 0.06 D	Pattern 20

Table 2: Tolerance on Prism and Prism Imbalance				
Protector	Prism	Vertical Imbalance	Base In Imbalance	Base Out Imbalance
Spectacle	≤ 0.50 Δ	≤ 0.25 Δ	≤ 0.25 Δ	≤ 0.50 Δ
Goggle	≤ 0.25 Δ	≤ 0.125 Δ	≤ 0.125 Δ	≤ 0.50 Δ
Faceshields	≤ 0.37 Δ	≤ 0.37 Δ	≤ 0.125 Δ	≤ 0.75 Δ
Welding Lenses	≤ 0.50 Δ	≤ 0.25 Δ	≤ 0.25 Δ	≤ 0.75 Δ



RESULTS OF TEST

Section 5.1.1 Optical Quality:

Control Number	Model Number	Defects	Notes	Pass/Fail
250592-20	Persona Clear	None	---	Pass
250592-21	Persona Grey	None	---	Pass
250592-22	Persona Amber	None	---	Pass
250592-23	Persona In/Out	None	---	Pass

Section 5.1.2 Luminous Transmission:

Control Number	Model Number	Percent Transmittance		Pass/Fail/NA
		Left Eye	Right Eye	
250592-20	Persona Clear	92.2	92.2	Pass
250592-21	Persona Grey	12.9	14.2	NA
250592-22	Persona Amber	75.3	78.7	NA
250592-23	Persona In/Out	36.2	36.8	NA

Section 5.1.3 Haze:

Control Number	Model Number	Percent Haze		Pass/Fail/NA
		Left Eye	Right Eye	
250592-20	Persona Clear	0.31	0.52	Pass
250592-21	Persona Grey	0.56	0.48	Pass
250592-22	Persona Amber	0.74	0.70	Pass
250592-23	Persona In/Out	0.59	0.54	Pass

Section 5.1.4 Refractive Power, Astigmatism, Resolving Power

Control Number	Model Number	Eye	Refractive Power (diopters)	Astigmatism (diopters)	Resolving Power	Pass/Fail
250592-20	Persona Clear	Left	-0.02	0.04	48	Pass
		Right	-0.02	0.05	48	
250592-21	Persona Grey	Left	-0.03	0.04	42	Pass
		Right	-0.03	0.03	42	
250592-22	Persona Amber	Left	-0.03	0.05	48	Pass
		Right	-0.03	0.04	48	
250592-23	Persona In/Out	Left	-0.03	0.05	42	Pass
		Right	-0.03	0.04	42	



RESULTS OF TEST (continued)

Section 5.1.4 Prism and Prism Imbalance

Control Number	Model Number	Eye	Prism (Δ)	Vertical Imbalance (Δ)	Base in Imbalance (Δ)	Base Out Imbalance (Δ)	Pass/Fail
250592-20	Persona Clear	Left	0.06	0.06	-0.03	---	Pass
		Right	0.07				
250592-21	Persona Grey	Left	0.09	0.13	-0.03	---	Pass
		Right	0.18				
250592-22	Persona Amber	Left	0.16	0.03	---	0.13	Pass
		Right	0.13				
250592-23	Persona In/Out	Left	0.07	0.00	0.00	0.00	Pass
		Right	0.07				

Transmittance Ratings

Control Number	Model Number	Eye	Visible Light Transmittance (%)	L-Scale	UV Transmittance (%)		
					Far UV	Near UV	U-Scale
250592-20	Persona Clear	Left	92.2	Clear	0.00	0.00	U6
		Right	92.2				
250592-21	Persona Grey	Left	12.9	L3	0.00	0.00	U6
		Right	14.2				
250592-22	Persona Amber	Left	75.3	L1.3	0.00	0.00	U6
		Right	78.7				
250592-23	Persona In/Out	Left	36.2	L2	0.00	0.00	U6
		Right	36.8				



PHOTO OF SAMPLE(S):

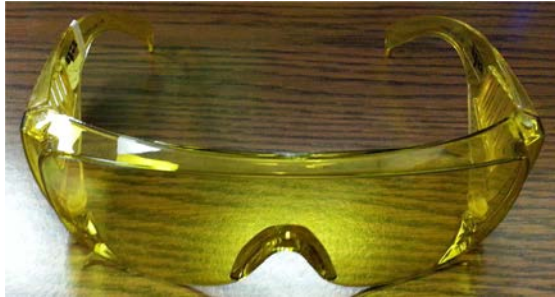
PERSONA CLEAR



PERSONA GREY



PERSONA AMBER



PERSONA IN/OUT



In Charge Of Tests:

Handwritten signature of Denis Niggli in black ink.

Denis Niggli
Engineer
Lighting Division

Report Reviewed By:

Handwritten signature of David Ellis in black ink.

David Ellis
Senior Project Engineer
Lighting Division